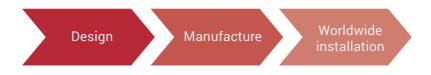
Biogas Edition

»Experts in bolted Digesters since 1999«

Schumann Tanks are specialists in the design, manufacture, supply and installation of customised bolted digesters and storage tanks. Operating internationally and providing the most comprehensive service available.

The Schumann design team are constantly looking for new innovative manufacturing and build processes in order to adapt to the ever changing demand for providing our products to the Bioenergy industry.



- + The Digesters have various safety standards such as pre determined break-points, emergency fail safe devices, pressure relief valves or vacuum valves.
- + All Digesters can be fitted with gas mixing, central or lateral agitators.
- + We also use stainless steel in the gas zones.

All the experience and know-how has contributed to Schumann Tanks successfully constructing Digesters over the last 5 years with a total volume of **1.000.000 m³** and counting.

Project Customer

Construction Site Construction Period Bilecik / Turkey February 2016 – June 2016

BGA Bilecik

Botres

Positions 2 x 4000 m³ Anaerobic Digester with Heavy duty roof, Topring in AISI 316, rest Tankshell in CS KTL incl. Insulation and cladding, 1 x 1400 m³ Hydrolyses Tank Tankshell in CS glasscoated, 1 x 950 m³ Buffertank CS glasscoated and 1 x 6000 m³ Digestate Storage Tank CS epoxy with Doublemembraneroof



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Project Customer BGA Rhode Island

Construction Site Construction Period Rhode Island / USA September 2015 – December 2015

Positions

2 x 8900 m³ Anaerobic Digester with Heavy duty roof, Topring in AISI 316, rest Tankshell in CS glasscoated incl. Insulation and cladding, 1x 1500 m³ Bio-Pulper Tankshell in CS glasscoated with light duty roof, 1 x 1900 m³ Cold Digester Tank Tankshell in CS glasscoated, 1 x 1100 m³ Equalization Tank Tank Tankshell in CS glasscoated, 1 x 1800 m³ Pre-Denitrification Tank Tankshell in CS glasscoated, 1 x 3800 m³ Nitrification Tank Tankshell in CS glasscoated, 1 x 700 m³ Post-Denitrification Tank Tankshell in CS glasscoated





Project BGA Bergen Customer Purac AB

Construction Site Construction Period Bergen / Norway Starting November 2014

Positions

2 x 3500 m³ Anaerobic Digesters with Heavy duty roof and topring in AISI 316, rest Tankshell in Carbon steel S355 KTL COATED, 2 x 515 m³ Buffertank and 1 x 725 m³ Storagetank full AISI 316 with heavy duty roof, Insulation and cladding





Project BGA Holsted Customer Xergi A/S

Construction Site Construction Period Holsted / Dänemark Starting August 2014

Positions 4 x 7200 m³ Anaerobic Digester with heavy duty roof and topring in AISI 316, rest Tankshell in Carbon steel S355 KTL coated





Project BGA Sofielund Customer Xergi A/S

Construction Site Construction Period Sofielund / Schweden Starting September 2014

Positions

2 x 4800 m³ Anaerobic Digester with Heavy duty roof and topring in AISI 316, rest Tankshell in Carbon steel S355 KTL coated





Project Customer

Construction Site Construction Period Beringen / Schweiz March 2010 – September 2010

BGA KBA Hard

Schuh AG

Positions

2 x 1500 m³ Anaerobic Digester with Double Membrane Roof, Topring in AISI 316, rest Tankshell in Carbon steel with KTL Primercoat, incl. Insulation and cladding, 4 x 500 m³ Receiving Tanks with Light Duty stainless steel roof, isolation, cladding and steelworks, Digester House hot dip galvanized structure, cladded with sandwich panels





Project Customer

Construction Site Construction Period Horsens / Denmark October 2013 – February 2014

BGA Horsens

Bigadan

Positions

 2 x 8000 m³ Anaerobic Digester with Heavy duty roof, Topring in AISI 316, rest Tankshell in Carbon steel with KTL rimercoat, incl. Insulation and cladding



Project Customer

WWTP Estonian cell

mer Purac

Construction Site Kunda / Construction Period June 20

Kunda / Estonia June 2013 – November 2013

Positions 1 x 4000 m³ Anaerobic Digester with Heavy duty roof, 1 x 300 m³ CT Tank Topring in AISI 316, rest AISI 304, 2 x 1800 m³ Buffertank, 1 x 1000 m³ Storage Tank CS glasscoated, incl. Insulation and cladding





BGA Hometown Bioenergy Avant Energy

Construction Site Construction Period

Project

Customer

Le Sueur, MN USA May 2013 – August 2013

Positions 2 x 6300 m³ Anaerobic Digester with Heavy duty roof, Topring in AISI 316, rest Tankshell in Carbon steel with KTL Primercoat, 1 x 1000 m³ Buffertank with Singlemembraneroof, incl. Insulation and cladding





Project	BGA Napoleon
Customer	Bigadan
Construction Site	Napoleon / Ohio / USA
Construction Period	From October 2012
Positions	1 x 8000 m ³ Anaerobic Digester with Heavy duty roof, Topring in AISI 316, rest Tankshell in Carbon steel with KTL rimercoat, 1x 2500 m ³ Nachgärer glasscoated with Doublemem- braneroof, incl. Insulation and cladding





Project Customer

Construction Site Construction Period Öbisfelde / Germany From October 2012

PNF

BGA Öbisfelde

Positions 2 x 8000 m³ Anaerobic Digester with Heavy duty roof, Topring in AISI 316, rest Tankshell in Carbon steel with KTL Primercoat, Insulation and cladding, 2 x 10000 m³ Digestate Storage TankCS glasscoated with Doublemembraneroof





Project Customer BGA Berkley County

Construction Site Construction Period S C / USA July 2012 – September 2012

Positions

1 x 4600 m³ Anaerobic Digester with Heavy duty roof, Topring in AISI 316, rest Tankshell in Carbon steel with KTL Primercoat, 1 x 3500 m³ Nachgärer CS glasscoated with Doublemembraneroof, 2 x 160 m³ Buffer Tank CS glasscoated with Stainless steel roof





Project BGA Herning Customer Bigadan

Construction Site Construction Period Herning / Dänemark April 2012 – June 2012

Positions 1 x 8000m³ Anaerobic Digester with Heavy duty roof, Topring in AISI 316, rest Tankshell in Carbon steel with KTL Primercoat, Insulation and cladding





Project Customer

Construction Site Construction Period Uchte / Germany May 2011

PNE

BGA Uchte

Positions 2 x 5000 m³ Anaerobic Digester with Heavy duty roof, Topring in AISI 316, rest Tankshell in CS glasscoated, 1 x 5000 m³ Nachgärer und 2 x 10000 m³ Digestate Storage TankCS glasscoated with Doublemembraneroof, incl. Insulation and cladding





Project Customer

BGA Synergi USA

Construction Site Construction Period Wyoming / USA May 2011

Positions 1 x 8000 m³ Anaerobic Digester with Heavy duty roof, Topring in AISI 316, rest Tankshell in Carbon steel with KTL Primercoat, 1 x 2500m³ Nachgärer glasscoated with Doublemembraneroof Insulation and cladding





Project	BGA Maabjerg
Customer	Bigadan
Construction Site	Mafromjerg / Dänemark
Construction Period	September 2010 – Februar 2011
Positions	6 x 8000 m ³ und 1 x 1200 m ³ Anaerobic Digester with Heavy duty roof, Topring in AISI 316, rest Tankshell in Carbon steel with KTL Primercoat







Project	BGA Pamplona
Customer	Bigadan

Construction Site Construction Period Pamplona / Spanien April – May 2010

Positions 2 x 8000 m³ Anaerobic Digester with Heavy duty roof, Topring in AISI 316, rest Tankshell in Carbon steel with KTL Primercoat











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